



Co-Digestion Economic Analysis Tool (CoEAT)

United States Composting Council
January 25, 2011
Santa Clara, CA



“Because you have to CoEAT before you co-digest...”

- ❖ EPA Focus on Co-Digestion
- ❖ Overview of CoEAT
- ❖ How CoEAT Works

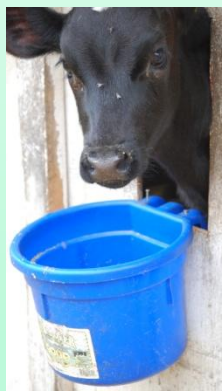
EPA Region 9 and Organic Waste

❖ Focus on food waste

- Anaerobic Digestion
- Composting
- Source Reduction

❖ Internal Biogas Work Group

- Focuses on cross-media environmental benefits and issues



Why Divert Food Scraps and Fats, Oils, & Grease (FOG)?

- ❖ Food is over 20% of materials reaching landfills
- ❖ Diverting FOG from sanitary sewer system reduces overflows
- ❖ Reduce GHG Emissions
- ❖ Use materials as resource to create compost or renewable energy



Anaerobic Digestion



Stand-Alone

A photograph showing a pile of food waste, including banana peels, orange peels, and other organic scraps, illustrating the 'Stand-Alone' process.

❖ Permitting Tool-Kit (Humboldt Waste Management Authority)

❖ Waste to Biogas Mapping Tool

❖ Co-Digestion Economic Analysis Tool (CoEAT)

❖ Waste to Biogas Mapping Tool

❖ EBMUD Project

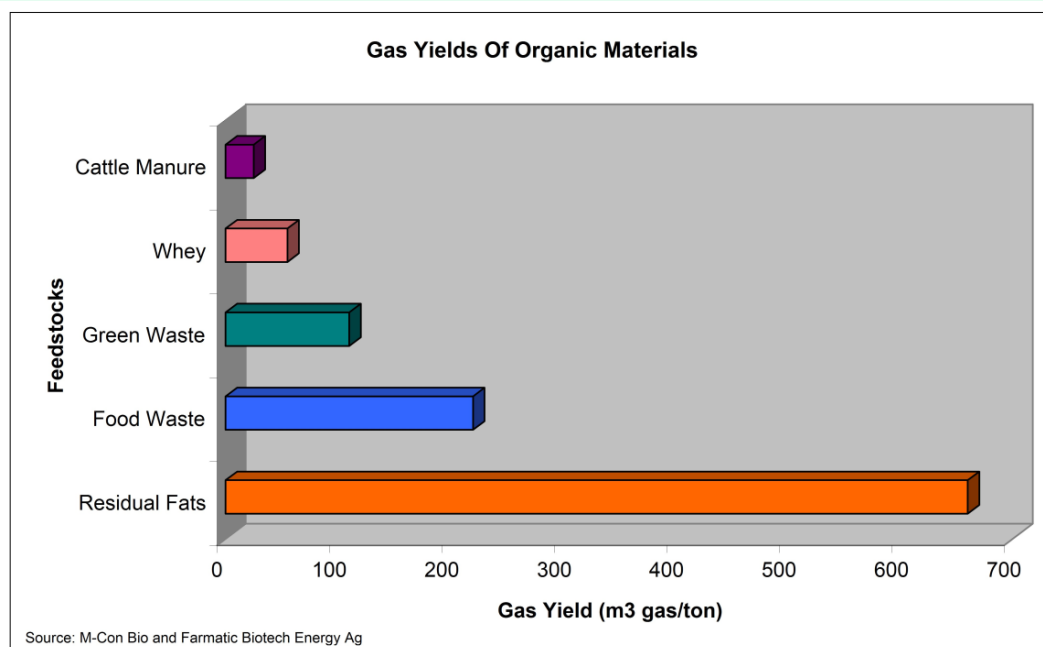


Co-Digestion

A photograph of a wastewater treatment plant facility with a large circular building and a walkway over a pond, illustrating the 'Co-Digestion' process.

Why Co-Digestion?

- ❖ Existing infrastructure with excess capacity
- ❖ Existing expertise
- ❖ Renewable energy

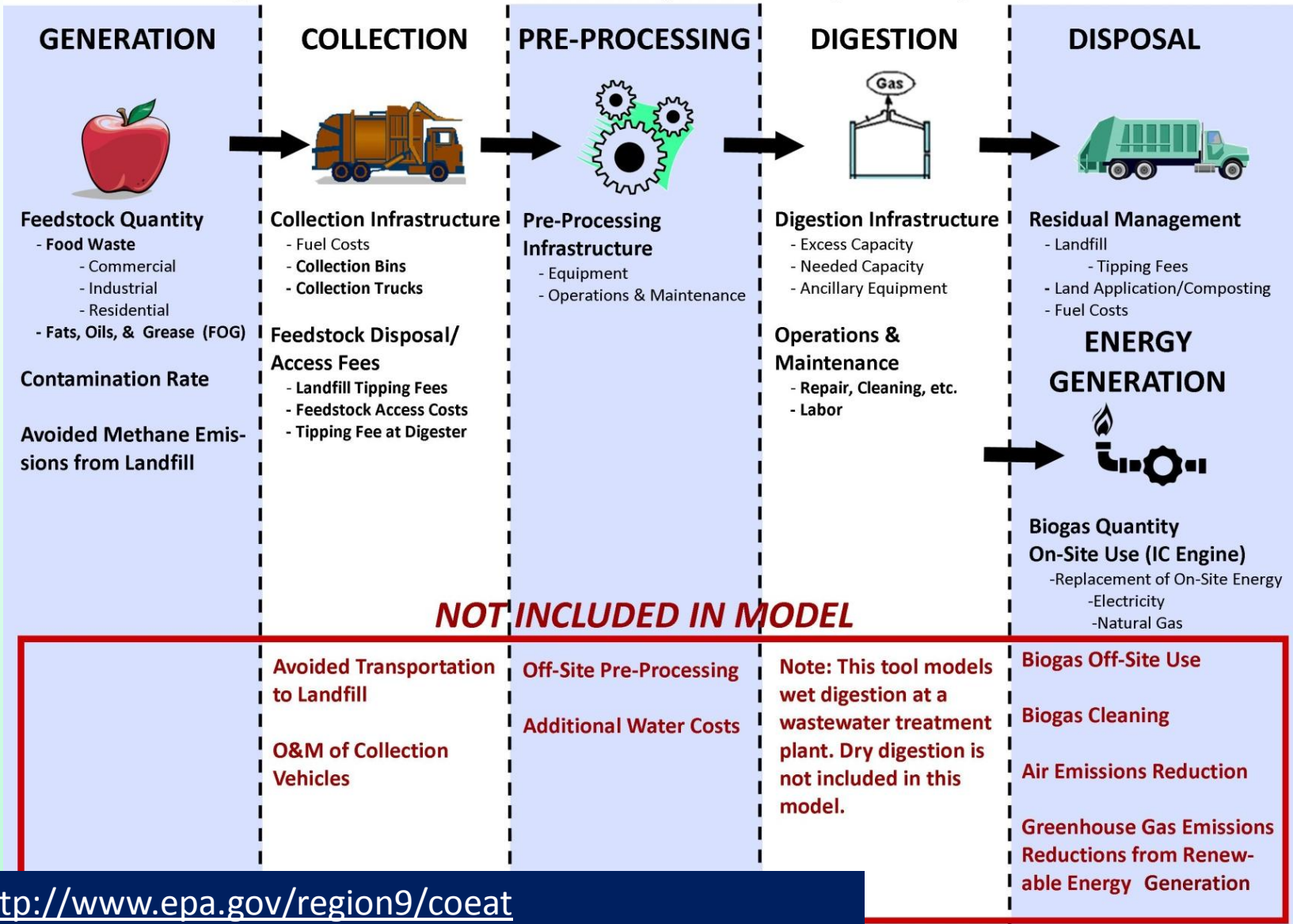


Purpose of CoEAT

- ❖ **Initial** economic feasibility of co-digesting food scraps and FOG at wastewater treatment plants
- ❖ Model intended for WWTFs with excess capacity, but pre-existing digesters are not required
- ❖ Designed for decision-makers with significant technical expertise



Co-Digestion Economic Analysis Tool (CoEAT)

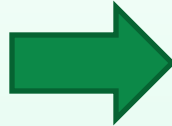


Inputs and Outputs

❖ Food Waste Feedstock

❖ Fixed and Recurring Costs

❖ Existing Infrastructure

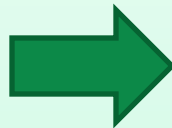


❖ Solid Waste Diversion Savings

❖ Pre-Processing Needs

❖ Capital Investments

❖ Financial Data



❖ Biogas Production & Energy Value

❖ Methane Reductions from Landfills

Input - Food Waste Feedstock

- ❖ Residential Food Scraps
- ❖ Commercial Food Scraps
- ❖ Fats, Oils, and Grease (FOG)
- ❖ Food Processing Wastes



Input - Existing & Needed Infrastructure

- ❖ Existing Digester Information
 - Excess capacity?
- ❖ Feedstock Collection
 - Bins, Trucks, Tipping Fees, etc.
- ❖ Labor Costs



Input - Pre-Processing Needs

❖ Needed Equipment

- User can select equipment needed

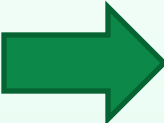





Input - Financial Data

- ❖ Investment Rates
- ❖ Current Electricity Costs
- ❖ Current Natural Gas Costs

Inputs and Outputs

- ❖ Food Waste Feedstock
- ❖ Existing Infrastructure 
- ❖ Pre-Processing Needs
- ❖ Financial Data 
- ❖ Fixed and Recurring Costs
- ❖ Solid Waste Diversion Savings
- ❖ Capital Investments
- ❖ Biogas Production & Energy Value
- ❖ Methane Reductions from Landfills



Not Included in the Model

- ❖ Avoided Transportation to Landfill
- ❖ O&M of Collection Vehicles
- ❖ Off-Site Pre-Processing
- ❖ Additional Water Costs
- ❖ Biogas Cleaning
- ❖ Biogas Use other than IC Engine
- ❖ GHG Reductions from Renewable Energy Production

NOTE: Additional costs can be added to misc. cost section

Microsoft Excel ribbon showing tabs: Home, Insert, Page Layout, Formulas, Data, Review, View. The ribbon includes various toolbars for Font, Alignment, Number, Styles, Cells, and Editing.

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94 **#DIV/0!** [ft³ of biogas/day] >> **For informational purposes, this is the potential cubic feet per day of biogas available**

96 **#DIV/0!** [MMBtu/yr] >> **For informational purposes, this is the potential MMBtu per year available**

Part 2 - Solid Waste and Wastewater Infrastructure

Existing Anaerobic Digester

>> Does your wastewater treatment plant already have an **anaerobic digester**?

>> If **no**, skip this section and go to the next section. Also select "No" if you will build a separate digester to process food waste.

>> If **yes**, enter the **size, effective capacity and number** of existing anaerobic digester(s):

Diameter [ft]	Height [ft]	Effective Operating Capacity [%]	Number
<input type="text" value="0"/>	<input type="text" value="0"/>	<input type="text" value="0%"/>	<input type="text" value="0"/>

>> If **yes**, enter how many million gallons of municipal wastewater are available per day. Enter specific amount for your facility or an amount based on the US average range of between 75-150 gallons per capita/day.

[million gal/day]

Avoided Greenhouse Gas Emissions at the Landfill

>> In the absence of co-digestion, does your food waste go to landfill?

>> If **no**, skip the rest of this section and go to the next section.

>> If **yes**, indicate what type of landfill gas control technology exists at the landfill where the food waste is disposed.

>> If you do not know, please choose the first option which is the weighted national average for landfill gas recovery (approximately 44%).

National Average	No Landfill Gas Recovery	Landfill Gas Flared	Landfill Gas Recovery
<input type="button" value="No"/>	<input type="button" value="No"/>	<input type="button" value="No"/>	<input type="button" value="No"/>

>> **This is the quantity of avoided greenhouse gas emissions from landfill according to the U.S. EPA WARM model and expressed as metric tons of carbon dioxide equivalents [metric tons CO₂e] for the lifetime of the material**

>> If you would like to calculate a *preliminary* estimation of carbon offsets available according to the Climate Action Reserve's Organic Waste Digestion (OWD) protocol, please indicate the regional climatic conditions.

Temperate, Dry	Temperate, Wet	Tropical, Dry	Tropical, Wet
<input type="button" value="No"/>	<input type="button" value="No"/>	<input type="button" value="No"/>	<input type="button" value="No"/>

period

Food Waste Pickup

>> If you are sourcing household food waste, you need to provide collection bins. Input the cost of providing green bins to *each household*.

>> [\$/household] **Should be zero if bins have already been provided to households.**

>> **This is the cost of providing green bins to households.**

>> If you are sourcing food waste from the establishments indicated in Option 2 of the Food Waste Feedstock Estimate, then you need to provide collection bins. Input the cost of providing an *appropriate number (may be more than one bin)* of collection bins to *each establishment*.

USER INPUTS PAGE

Microsoft Excel ribbon showing tabs: Home, Insert, Page Layout, Formulas, Data, Review, View. The Home tab is active, displaying options for Clipboard, Font (Trebuchet MS, size 10), Paragraph (B, I, U, Wrap Text, Merge & Center), Alignment, Number (General, \$, %, .00, .00), Styles (Conditional Formatting, Format as Table, Cell Styles), Cells (Insert, Delete, Format), and Editing (Sort & Filter).

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Co-Digestion Economic Analysis Tool (CoEAT)

EPA Region 9 - Pacific Southwest Region

Digester Sizing

This worksheet calculates the number of digesters needed to support feedstock input and potential biogas production from two feedstocks: (1) food waste and (2) waste

The numbered worksheets contain assumptions and default values that provide the underlying functionality of the Model. Once familiar with the inputs, outputs and data used to calculate values, users can customize the Model by modifying data in the rest of the worksheets.

VS = volatile solids
TS = total solids
MCRT = mean cell residence time

Feedstock Parameter	Value	Units	Source
Food Waste Mass	-	short tons/day	
Food Waste Biogas Yield	6.65	ft ³ CH ₄ /lb TS	
Food Waste Total Solids	#DIV/0!	solids	
Food Waste VS	#DIV/0!	of total solids	
Food Waste % of Total Waste	#DIV/0!	total substrate	
Weighted Total Feedstock Loading (TS)	-	lbs/day	
Weighted Total Feedstock Loading (VS)	#DIV/0!	lbs/day	
Wastewater Solids Mass	-	short tons/day	
Wastewater Solids Yield	2.12	ft ³ CH ₄ /lb TS	
Wastewater Total Solids	1.00%	solids	
Wastewater VS	70.00%	of total solids	
Wastewater % of Total Waste	#DIV/0!	total substrate	
Weighted Total Feedstock Mass	-	short tons/day	
Weighted Total Feedstock Yield	#DIV/0!	ft ³ CH ₄ /lb TS	
Weighted Total Feedstock Concentration (% TS)	#DIV/0!	solids	
Weighted VS Content of Total Feedstock	#DIV/0!	volatile solids	http://www.epa.gov/region09/waste/orgamics/ad/EBMUDFactSheet.pdf

SUPPORTING WORKSHEET



Why Use CoEAT?

- ❖ Gives initial economic feasibility
 - Is a project financially feasible? Should more resources be put in to better understand viability?
- ❖ Gives list of different things to consider for a co-digestion project
- ❖ Helps provide estimate of available feedstock (food and FOG).



QUESTIONS?

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